



I) LOOSEN THE FOUR T45 SCREWS FROM THE STOCK PULLEY, USING A PRY BAR BETWEEN TWO SCREWS TO HOLD THE PULLEY FROM TURNING.

2) REMOVE THE FOUR SCREWS AND THE STOCK PULLEY AND INSTALL THE APR PULLEY WITH THE NEW, SUPPLIED SCREWS.

3) TORQUE THE NEW T45 SCREWS IN CROSSING PATTERN TO 20Nm (15FT-LB) USING A PRY BAR TO HOLD PULLEY FROM TURNING.

4) ONCE ALL FOUR SCREWS ARE TIGHTENED, TIGHTEN EACH OF THE FOUR SCREWS AN ADDITIONAL 90 IN A CROSSING PATTERN, HOLDING THE PULLEY FROM TURNING WITH A SCREWDRIVER.

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