

Installation Guide

GEARBOX THRUST INSERT

PAGE 1

Z5252

(Always refer to the current catalogue for complete application listings)

N.B: This installation guide should be used in conjunction with the workshop manual.

FIGURE 1

Support vehicle on suitable stands to gain access to the rear of the gearbox housing. Remove the cover bolts indicated below.

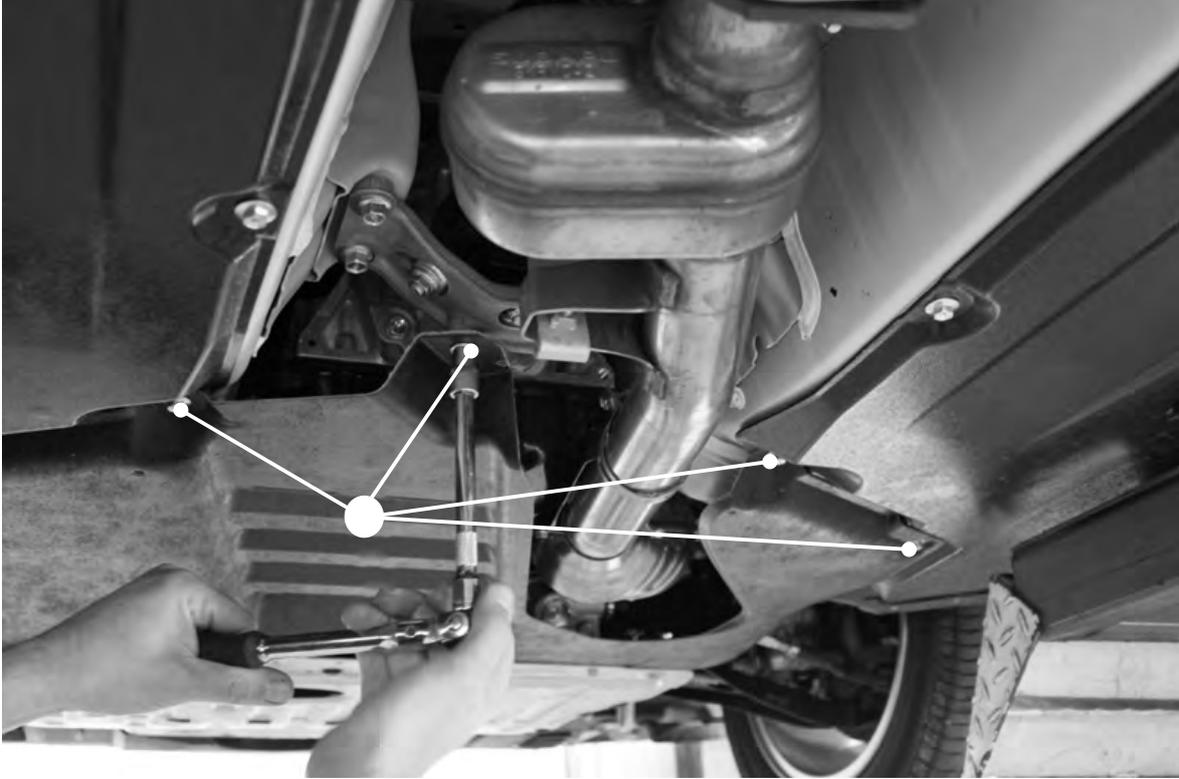


FIGURE 2

Completely remove the nut from the centre bolt



Installation Guide

GEARBOX THRUST INSERT

PAGE 2

Z5252

FIGURE 3

✍ Remove the exhaust hangar bolt.



FIGURE 4

✍ Remove the two centre support nuts and washers.



Installation Guide

GEARBOX THRUST INSERT

PAGE 3

Z5252

FIGURE 5

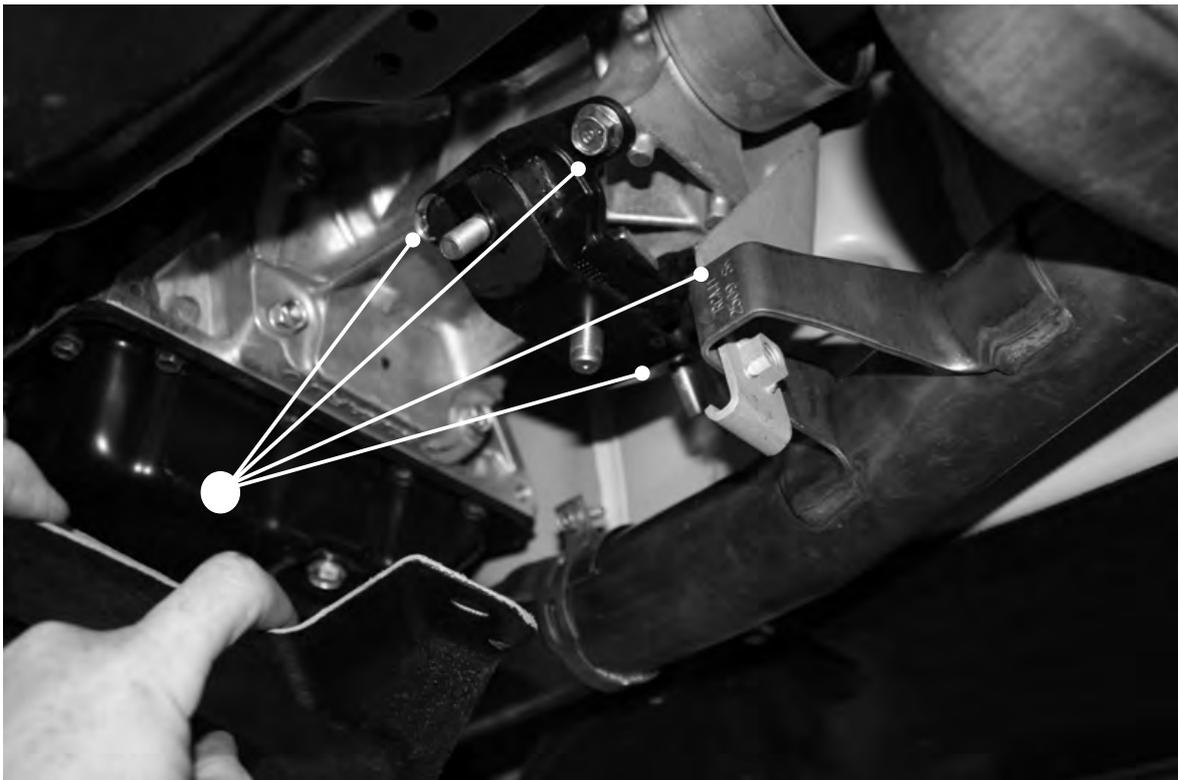
Note! Before removing the 4 X gearbox cradle brace bolts support the underside of the gearbox with a stand or jack.

✍ Remove the 4 X cradle brace bolts and remove brace away from the gearbox.



FIGURE 6

✍ Remove the 4 X bolts from the gearbox and remove the mount assy.



Installation Guide

GEARBOX THRUST INSERT

PAGE 4

Z5252

FIGURE 7

Remove the centre bolt and lubricate the outer facings of the insert. Slide the insert into the rear of the mount assy as shown below. Re-fit all components and fasteners to the vehicle in reverse order of removal.



FIGURE 8

Torque all bolts to manufacturers specifications or alternatively use the torque guide provided below.

