



BMW M3/M4 BOOSTPIPE KIT - INSTALLATION INSTRUCTIONS



Tools required:

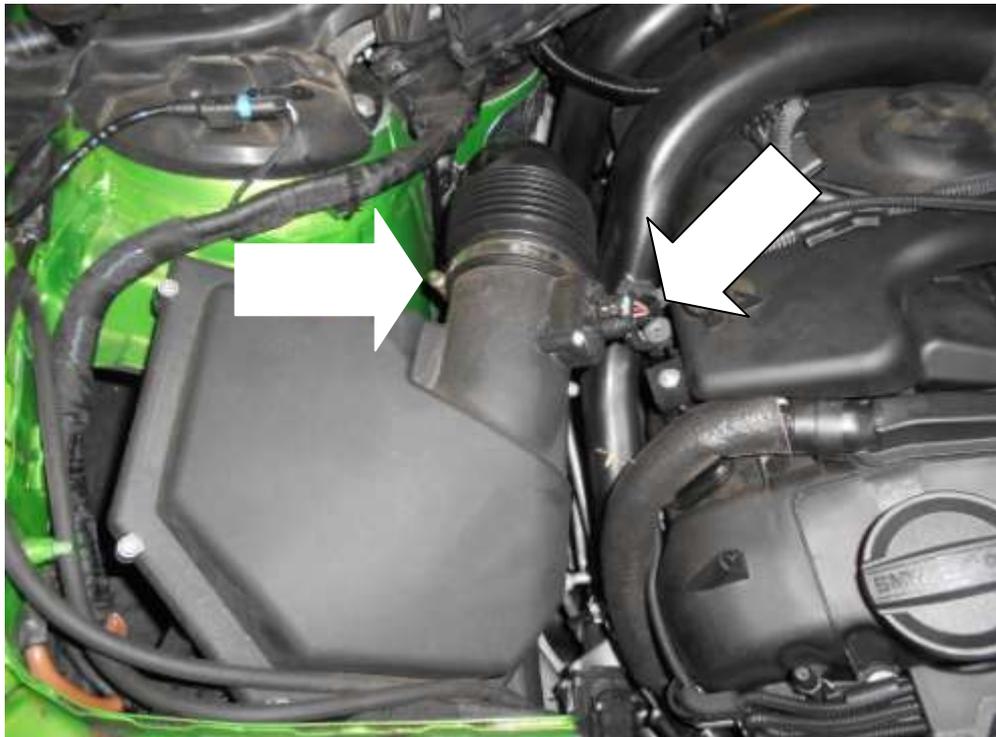
- 6mm, 7mm hose clamp driver.
 - E-10 Torx socket
 - 10mm socket, 13mm socket.
 - Extension bar and suitable ratchet.
 - 4mm Allen key
1. To avoid injury allow the vehicle to cool down fully before starting this installation.
 2. Pull the engine cover up firmly to remove it from its rubber mounts.

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3. Remove the carbon brace (if fitted) by removing the plastic cover from each end. Undo 2x 10mm bolts at the front and 3x 13mm bolts on each side.

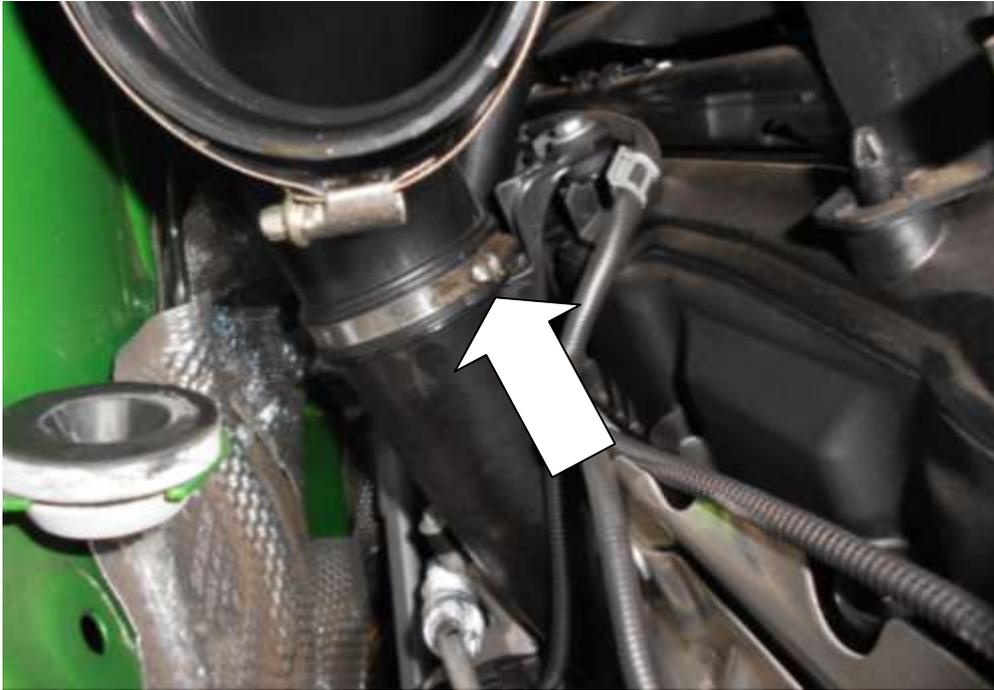


4. Disconnect the wiring to the MAF sensor and undo the 1 x hose clamp.



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5. Pull the airbox up firmly to remove it from the vehicle.
6. Using a 7mm hose clamp driver undo 1x hose clamp and remove the intake hardpipe. Take care not to drop anything into the turbo intake.



7. Using a 6mm hose clamp driver undo the 2x hose clamps and pull the OEM hoses off of the chargecooler inlet pipes.



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- Undo 1x E-10 Torx fixing on both turbo couplers.



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9. Remove both OEM plastic boost pipes from the vehicle. Carefully remove the sealing O-ring from both plastic turbo couplers. Refit the o-ring to aluminium coupler on the forge hardpipes.



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10. Fit the silicone hoses and hose clamps supplied to the hardpipes. Use the 2x 60/57 couplers for installation using the OEM chargecooler and 2x 60/60 coupler with a Forge chargecooler. Do not fully tighten the hose clamps until all parts have been installed.
11. Fit the top hat spacer and M6 bolt supplied into the machined turbo coupler before fitting the hardpipe to the vehicle.



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12. Fit the silicone hoses to the chargecooler inlet pipes. Lubricate the hoses with silicone spray if necessary.
13. Ensure that all the parts align correctly, and that the engine cover can be refitted before tightening the hose clamps and turbo coupler bolts.



14. Re-assemble your vehicle.
15. Your installation is now complete. Enjoy Your New Performance!

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